



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7324

Job Sheet 212343



Part No: 647.7324

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/20/20

Job Tracking No:

Due Date: 10/26/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.F IPP REV:A 20.07.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs			0.00	0.00	Packaging 1 - 1		 DEC 24 2020
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S323921



Part: 647.7324

Job No: 212343

Serial No/Batch: S323921

Revision: REV.G

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/20 T.O. STC LoA RDIMS-6177616 10/06

120 QC 4	1 pcs	0.00 0.00	Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 37	
			QC 4 - 28	
			QC 4 - 58	DAS
			QC 4 - 69	69
			QC 4 - 9	9-89
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	DEC 2 4 2020
			QC 4 - 74	
			QC 4 - 75	
			QC 4 - 78	
			QC 4 - 84	
			QC 4 - 80	
			QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	DAS
			Packaging 3 - 3 - B4B	69
			Packaging 3 - 4 - B4B	9-89
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	DEC 2 4 2020
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	DAS
			Packaging 3 - 37 - B4B	21
135 DC - 1 - B4B	1 pcs	0.00 0.00	DC - 1 - B4B	9-89
			DC - 2 - B4B	DAS
140 QC 21 - SA	1 pcs	0.00 0.00	QC 21 - SA - 21	21
				9-89

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7324

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7324

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7325 ✓	EC135 T2/P2/T3/P3 Upper Cutter Fixed Provisions	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S 3/8 950
647.7326 ✓	EC135 T2/P2 Upper Cutter Removable Provisions	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S 3/8 856

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.7325	1	0	0
	647.7326	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/20/20 2:03 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					